

FIG. 1  
(Prior Art)

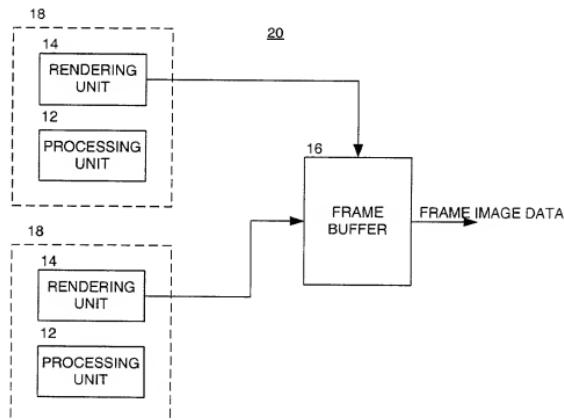
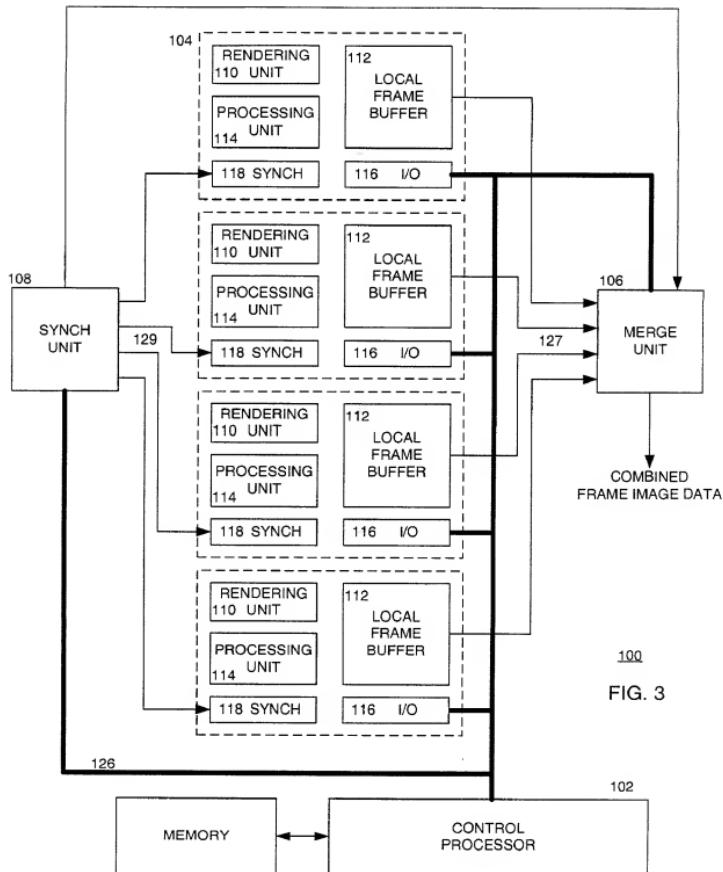


FIG. 2  
(Prior Art)

555215784 \* 6332304



100

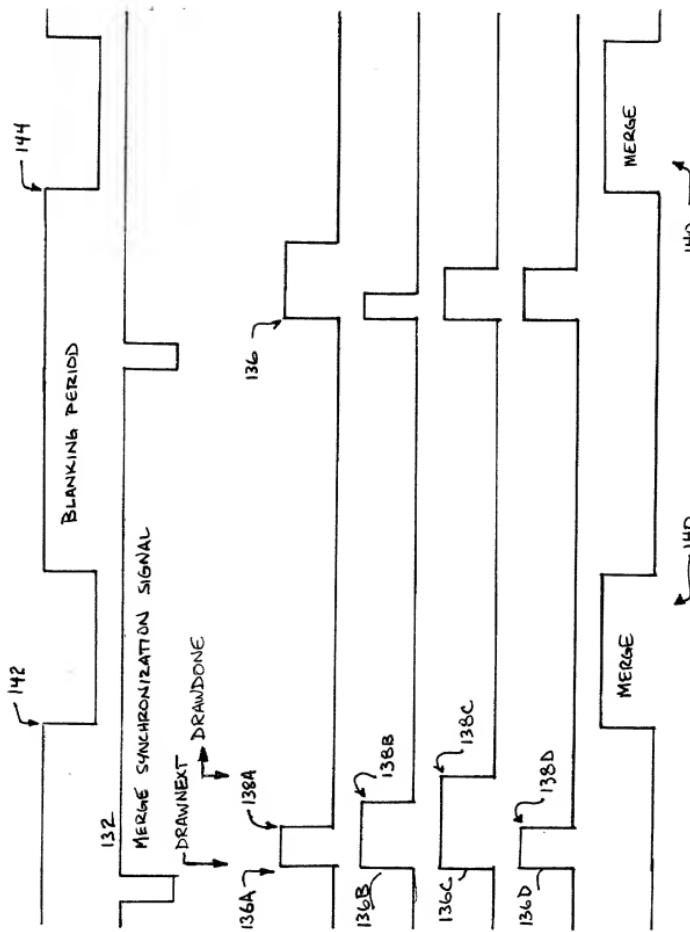


Fig. 4

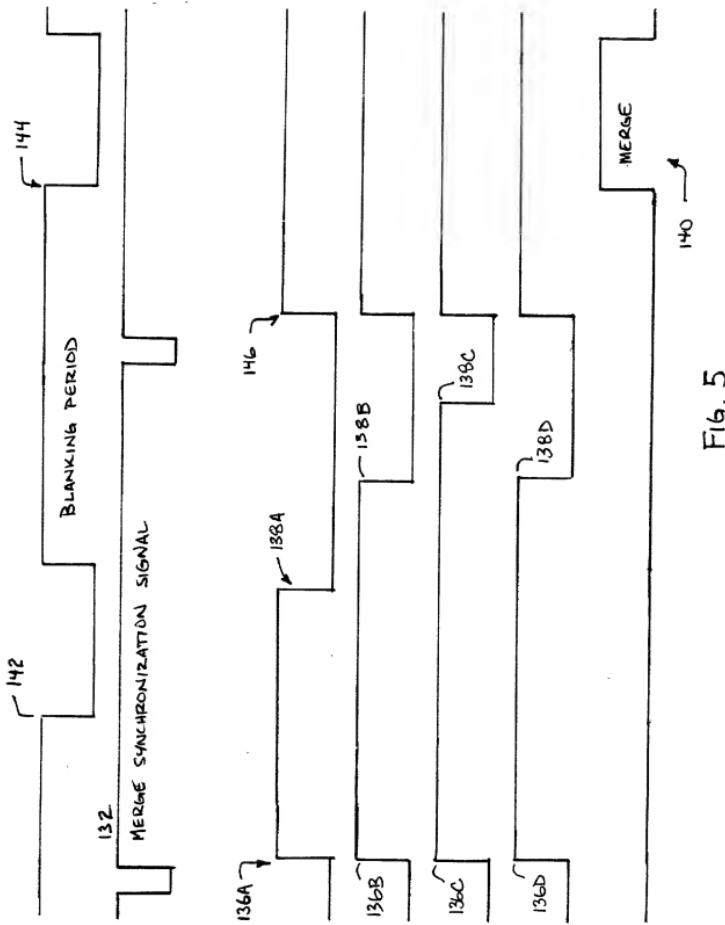


Fig. 5

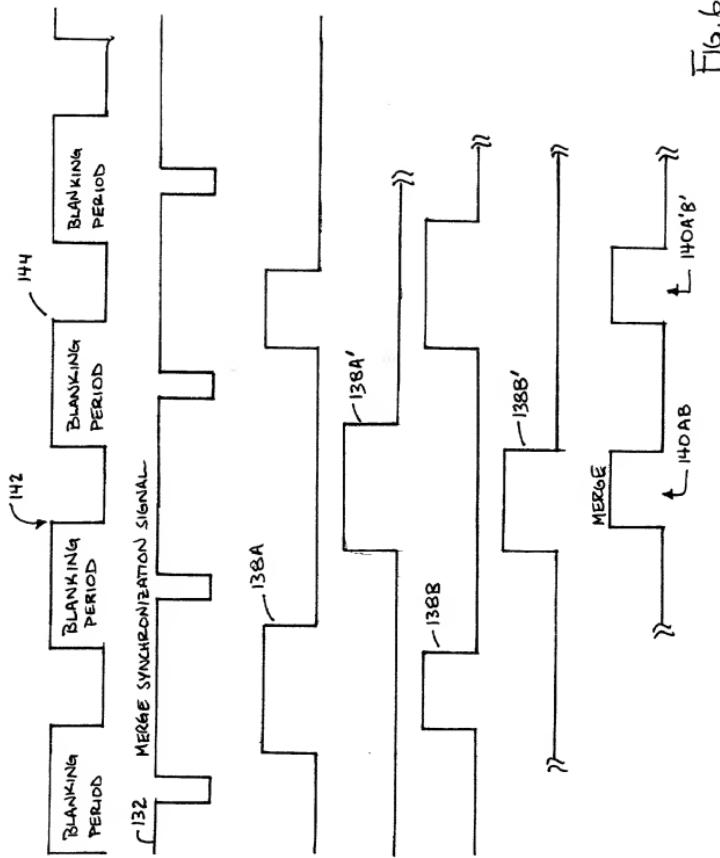


Fig. 6A

### TOEING & BLANKING

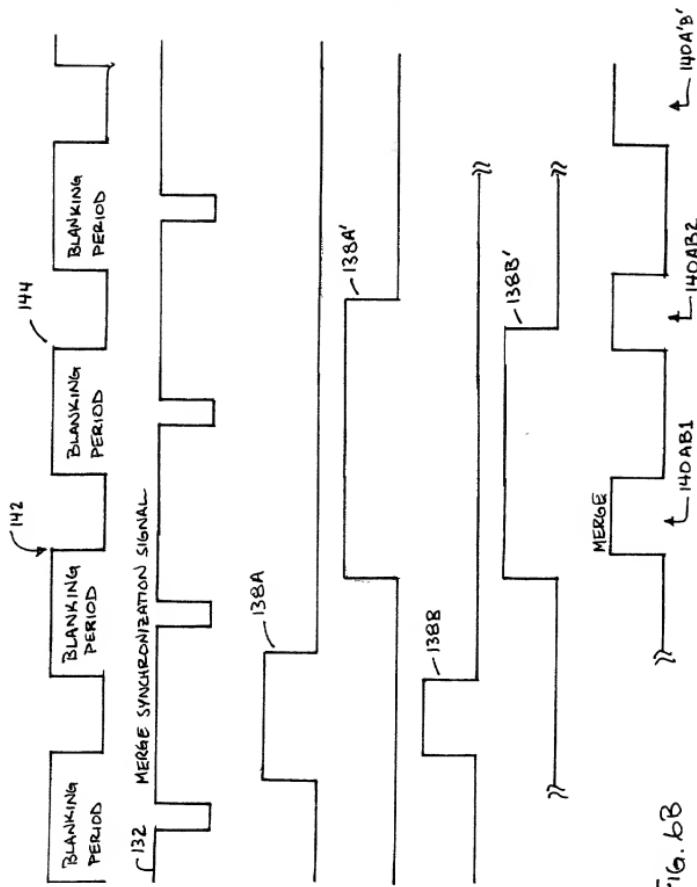


Fig. 6B

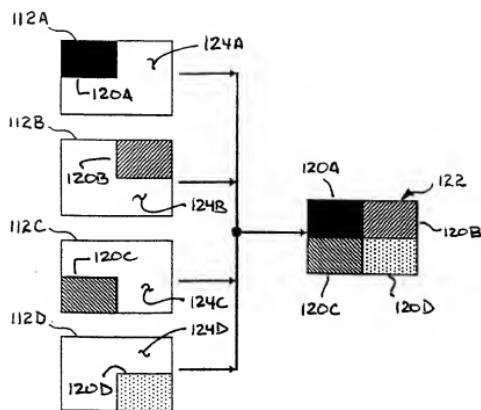


FIG. 7A

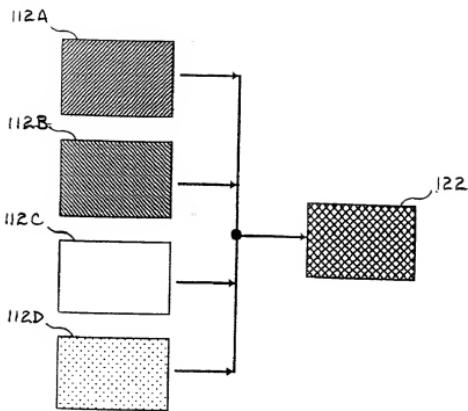


FIG. 7B

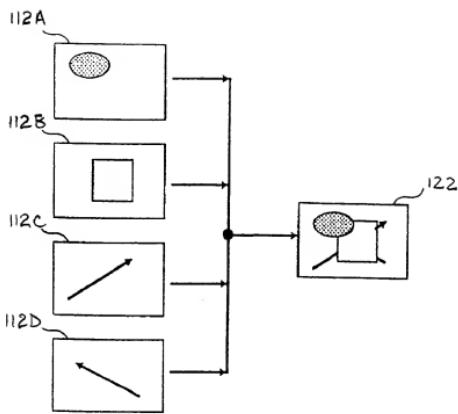


FIG. 7C

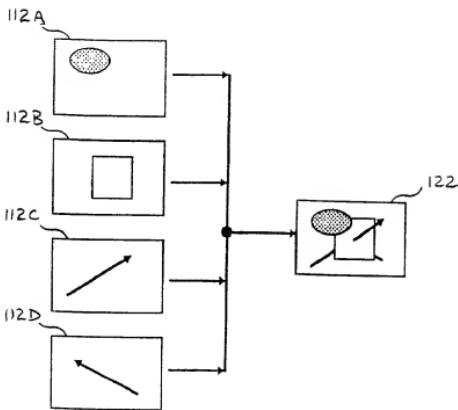


FIG. 7D

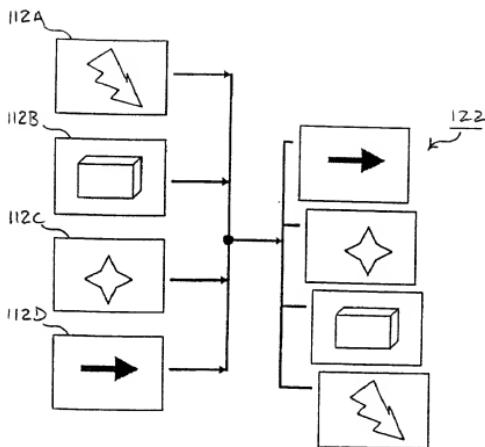


FIG. 7E

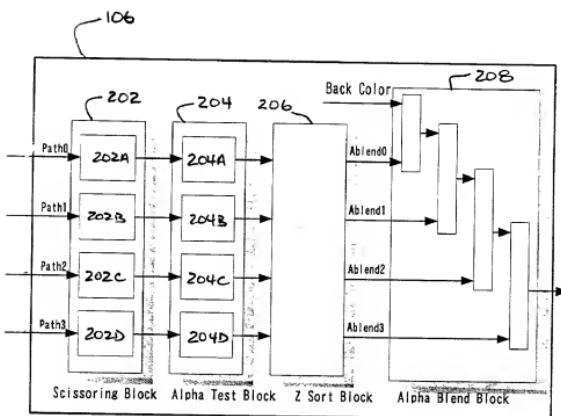


Fig. B.

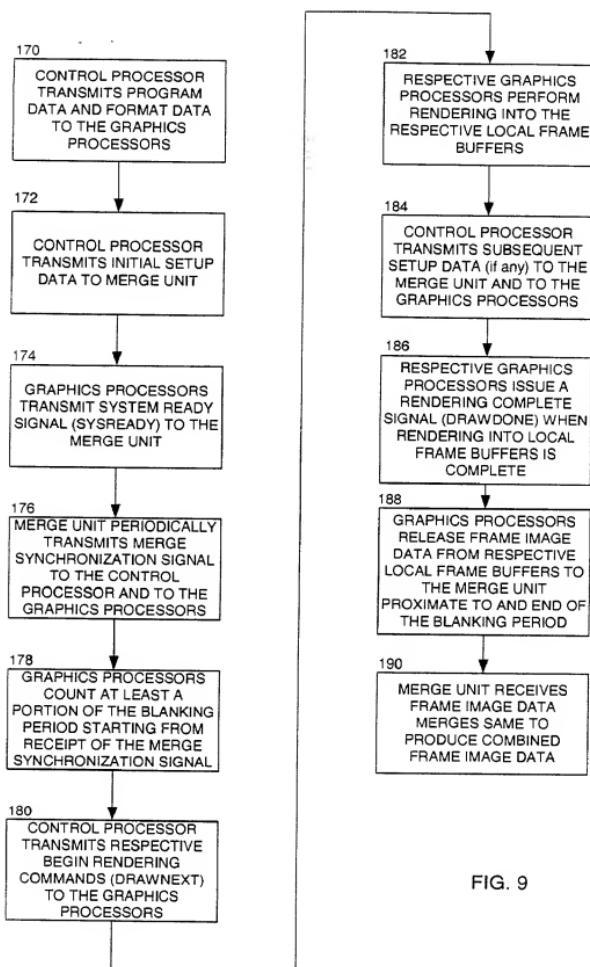


FIG. 9

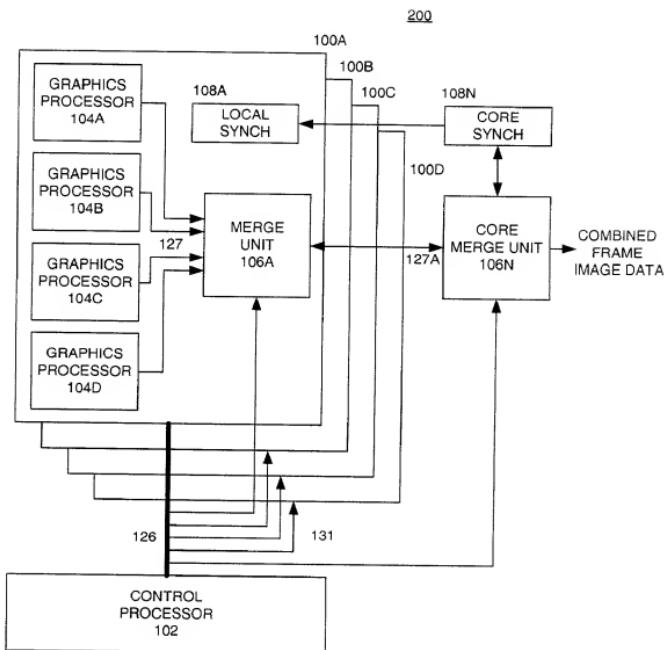


FIG. 10

104 110 112 114

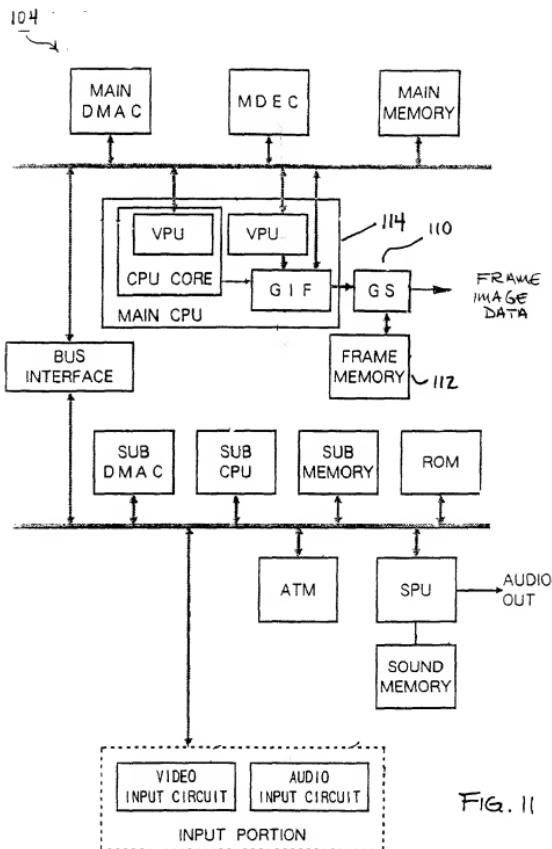


FIG. 11

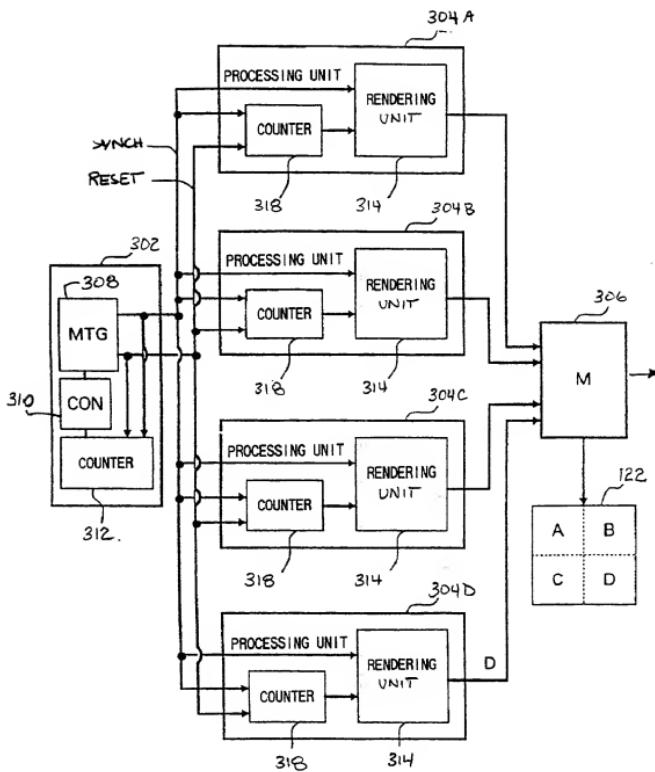


Fig. 12

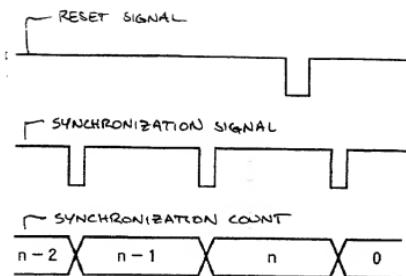


FIG. 13A

09215784-03204

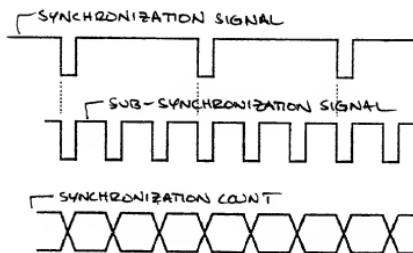


FIG. 13B

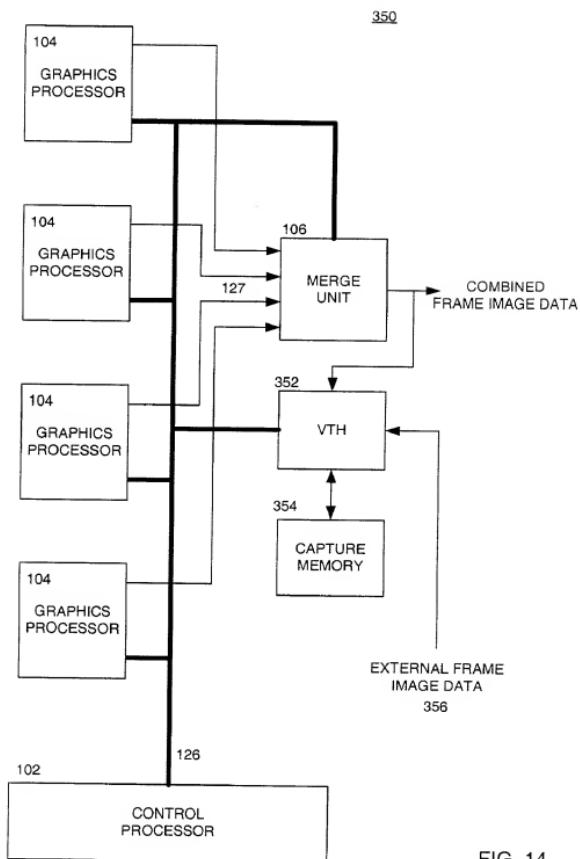


FIG. 14

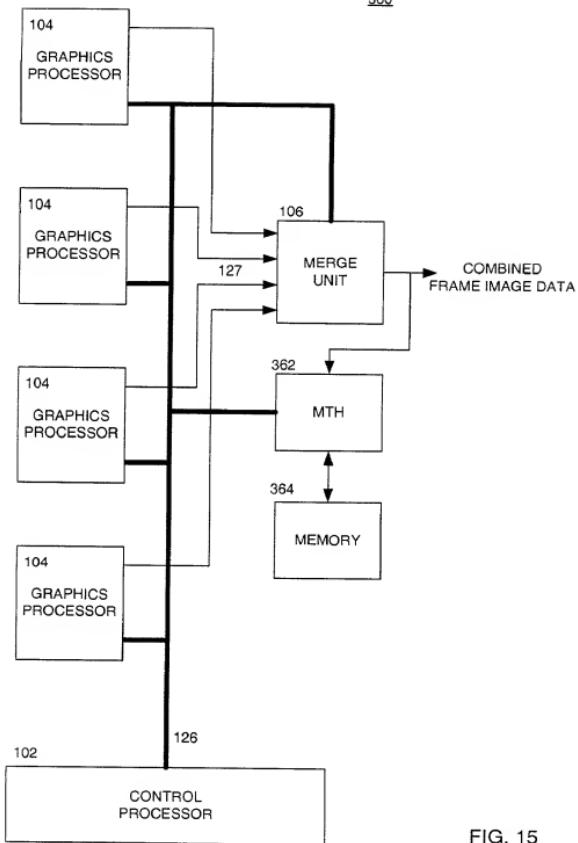


FIG. 15

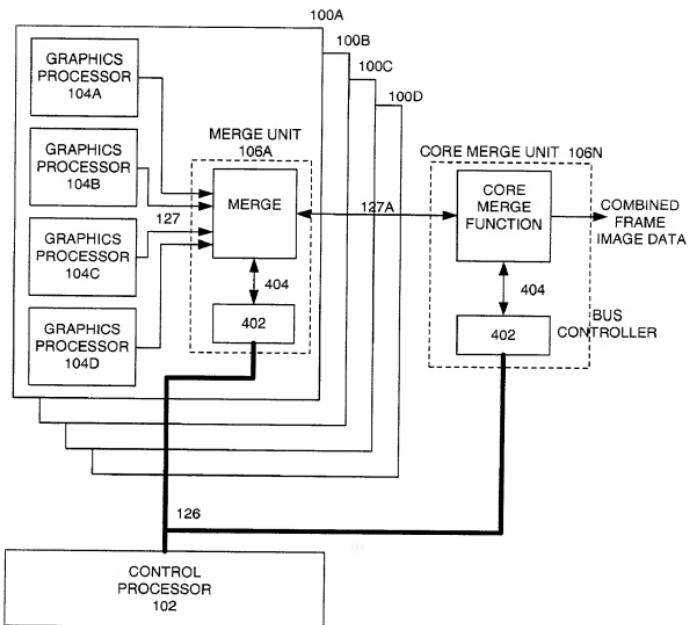


FIG. 16

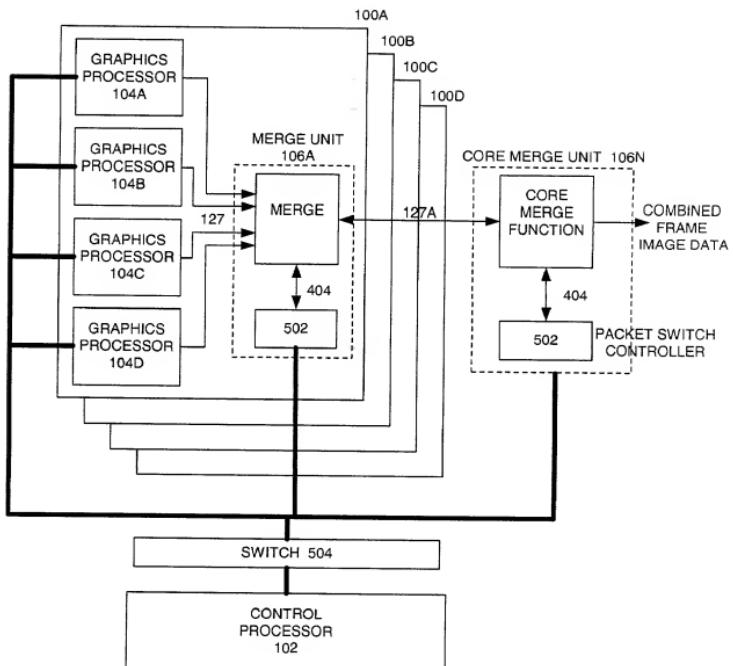


FIG. 17

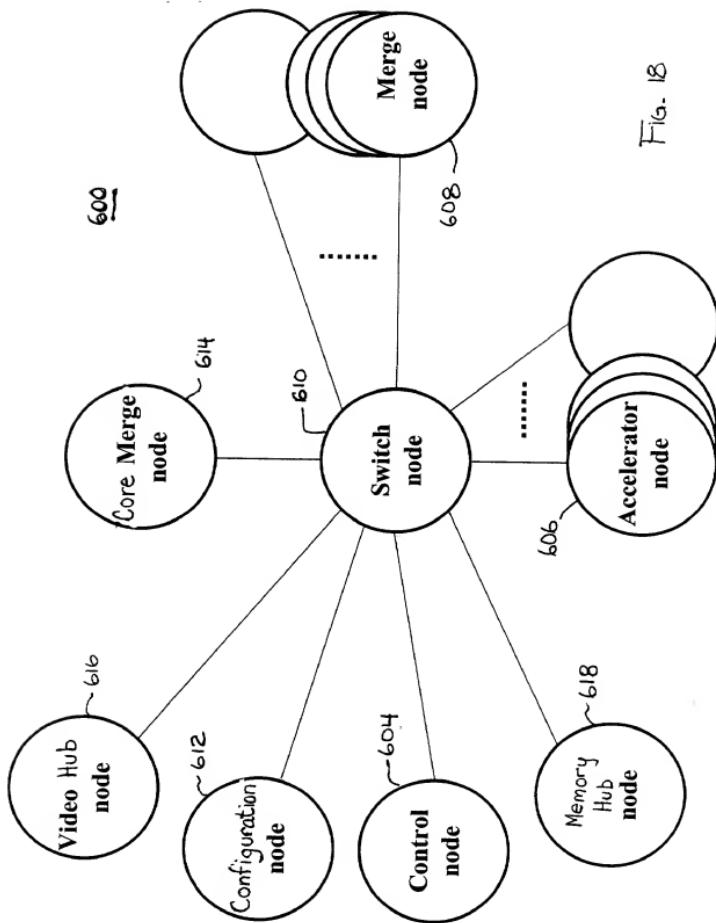


Fig. 12

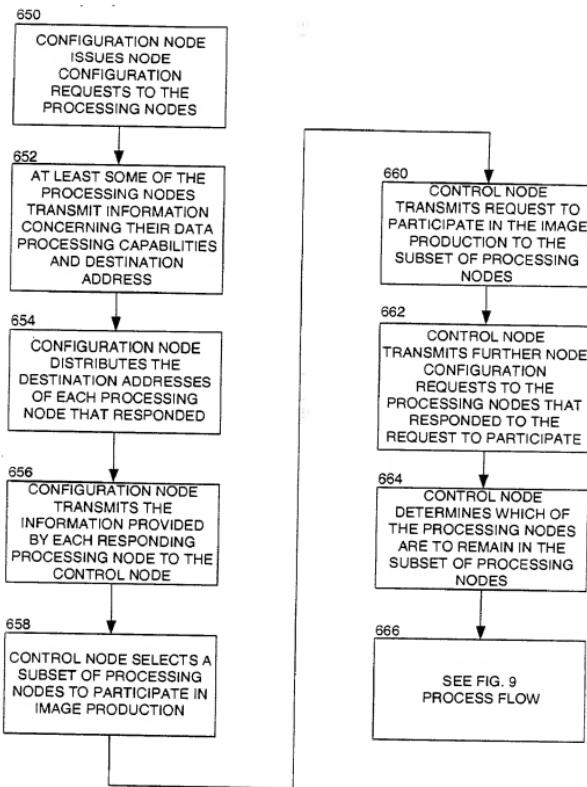


FIG. 19

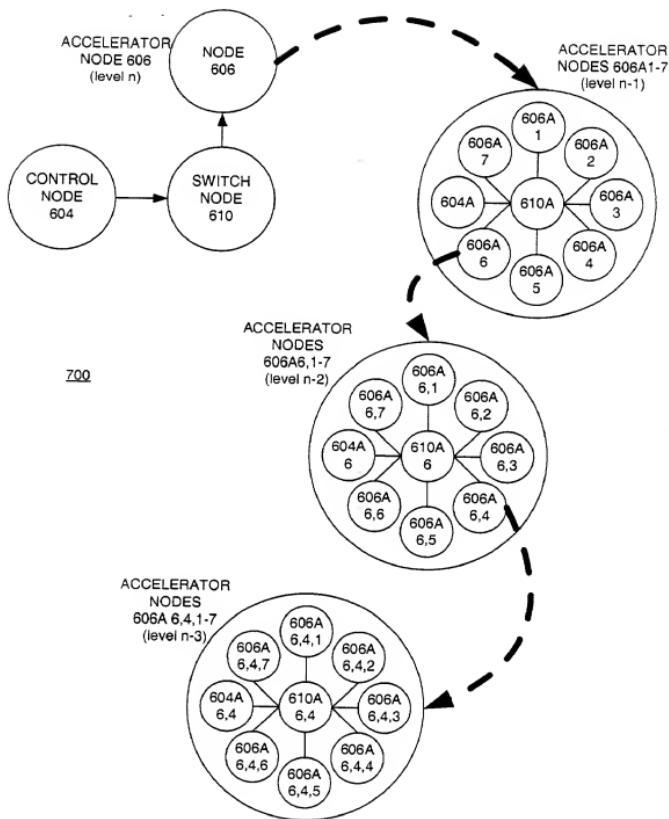


FIG. 20

750

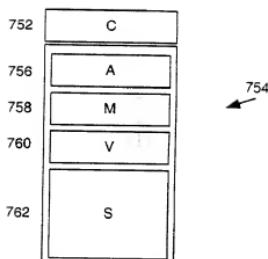


FIG. 21A

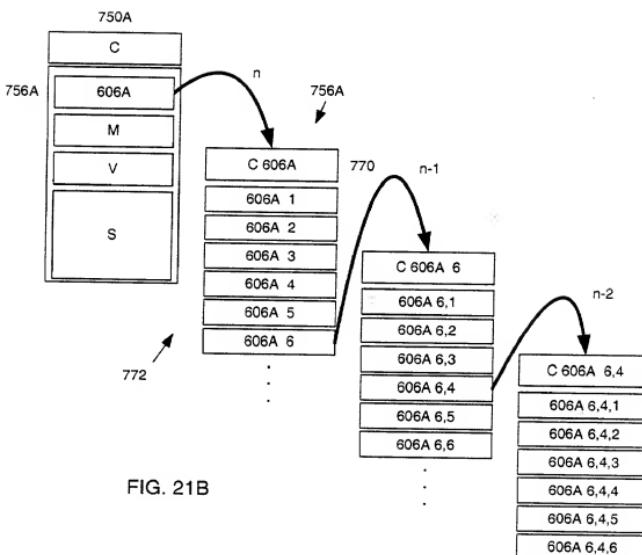


FIG. 21B